



Parts List					
Ref	Class	Part	Description	Qty	Footnote
1	1167	8277A 1	END CAP ASSEMBLY, UPPER	1	
2	25	47254	"O" RING, UPPER END CAP	1	2
3	31	62066	ROLLER BEARING, UPPER ENI	1	
4	26	41953	OIL SEAL, UPPER END CAP	1	
5	10	69034	SCREW, UPPR END CAP MOUNT	4	
6	851	7940A 2	CYLINDER BLOCK AND CRANKC.	1	
7	16	68164	STUD, CARBURETOR MOUNTI	2	
8	16	68165	STUD, CRANKCASE TO DRIVE	2	(1-5/8")
9	16	87901	STUD, CYLINDER BLOCK TO DRI	2	(4-3/8")
10	16	68166	STUD, CYLINDER BLOCK TO D	2	(2-7/64")
11	16	68167	STUD, CYLINDER BLOCK TO D	2	(2-9/16")
12		66517	RESTRICTOR, CYLINDER BLOC	1	
13	17	23784	DOWEL PIN, CRANKCASE TO C	2	
14	17	20323	DOWEL PIN, CYLINDER BLOCK	1	
15	27	55158	GASKET, SEALING - CYLINDER	2	2
16	22	32802	PIPE PLUG, CYLINDER BLOCK	1	
17		62064	BRACKET, STARTER MOTOR	1	
18	10	21339	SCREW, STARTER MOTOR BRAI	2	(1-3/8")
19	11	29250	NUT, STARTER MOTOR BRACKE	2	
20	10	73657	SCREW, CRANKCASE TO CYLINC	7	
20	10	63328	SCREW, CRANKCASE TO CYLINC	2	
20	10	74824	SCREW, CRANKCASE TO CYLINC	1	
21	1152	7267A 1	END CAP ASSEMBLY, LOWER	1	
22	26	41953	OIL SEAL, LOWER END CAP	2	
23	25	64067	"O" RING, LOWER END CAP	1	2
24	10	63365	SCREW, END CAP TO CYLINDER	3	
25	25	64068	"O" RING, LOWER END CAP SCF	3	2
26	27	85489 1	GASKET, CYLINDER BLOCK TO E	1	
27		55190	PLATE, DIVIDER - EXHAUST MAN	1	
28	27	85488 1	GASKET, BAFFLE PLATE TO EXH	1	2
29		55157	COVER, EXHAUST MANIFOLD	1	
30	10	69092	SCREW, MANIFOLD COVER TO C	1	(1-1/4")
30	10	69099	SCREW, MANIFOLD COVER TO C	7	(1-3/8")
31	10	64021	SCREW, ADJUSTING - EXHAUST	2	
32	11	64015	NUT, ADJUSTING SCREW	2	
33		26852	CAP, NYLON - ADJUSTING SCRE	2	
34	1024	9110	COVER, CYLINDER BLOCK	1	
35	27	85490 1	GASKET, CYLINDER BLOCK COV	1	2
36	10	76213	SCREW, CYLINDER BLOCK COVE	10	(1-1/8")
37		46933A 3	GROUND STRAP, POWERHEAD	2	
38	22	32802	PIPE PLUG, CYLINDER BLOCK C	1	